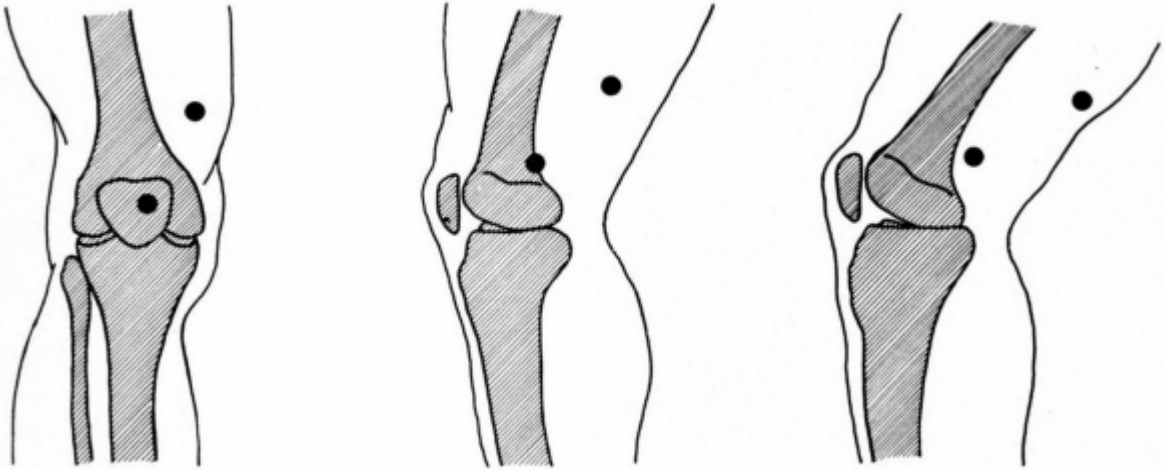

FIG. 115.—Method of rotation of the part