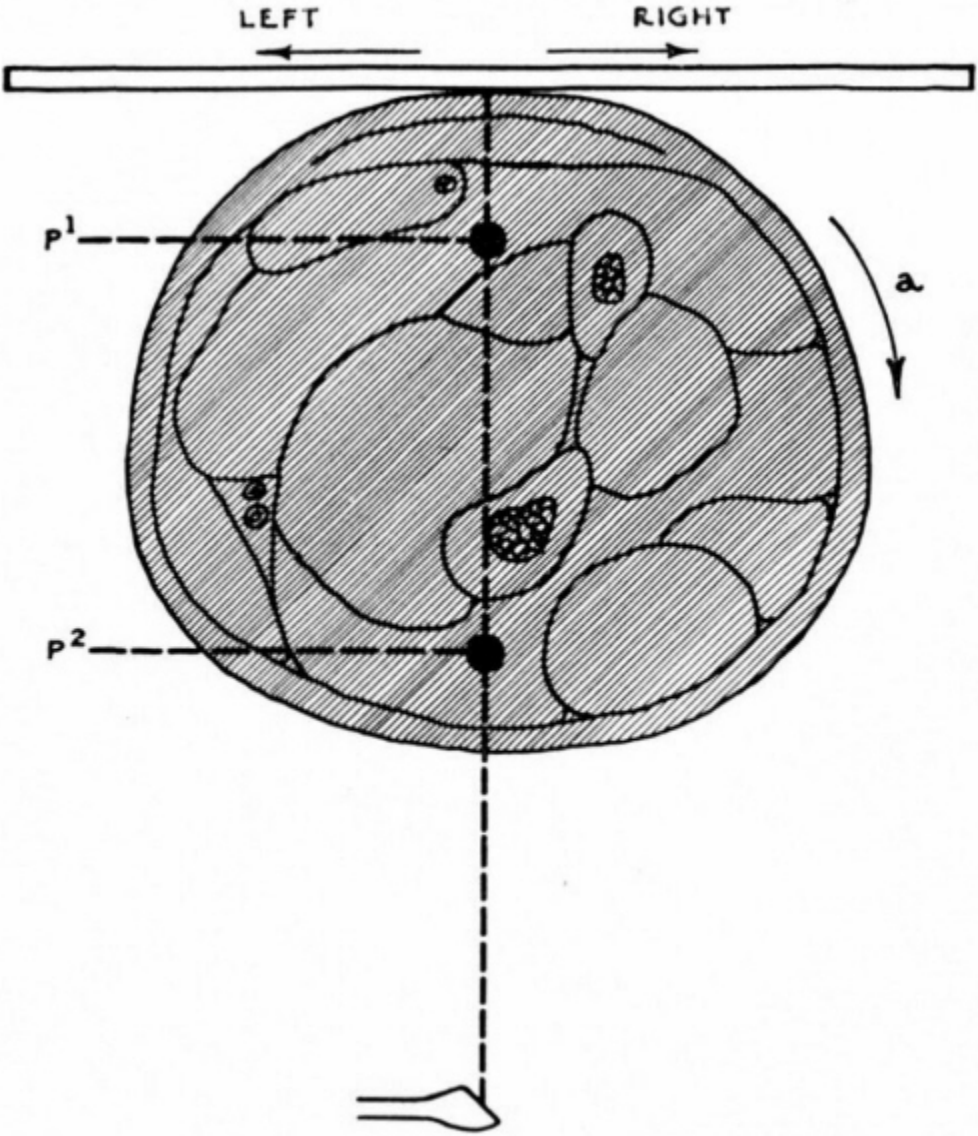

FIG. 114.—Method of rotation of the part. (Nogier)