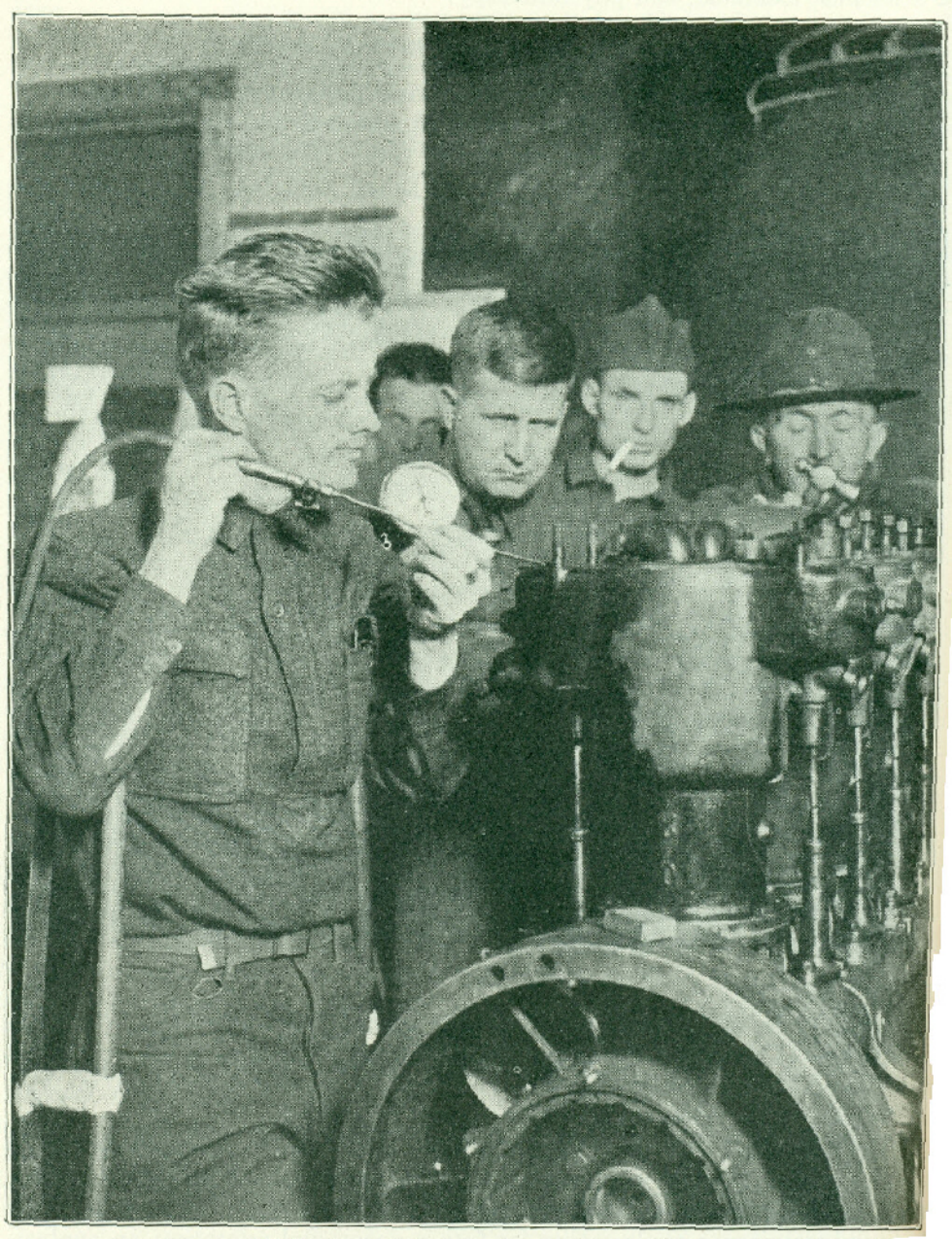

FIG. 19.—An invalid instructor in oxyacetylene welding